

# Kyoto University Nuclear Reactor FFAG Accelerator

Development of charge-exchange foil

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# BACKGROUND

KURRI improve experimental efficiency of accelerator Driven Subcritical Reactor(ADSR)



- increase intensity of the beam in Kyoto University FFAG accelerator

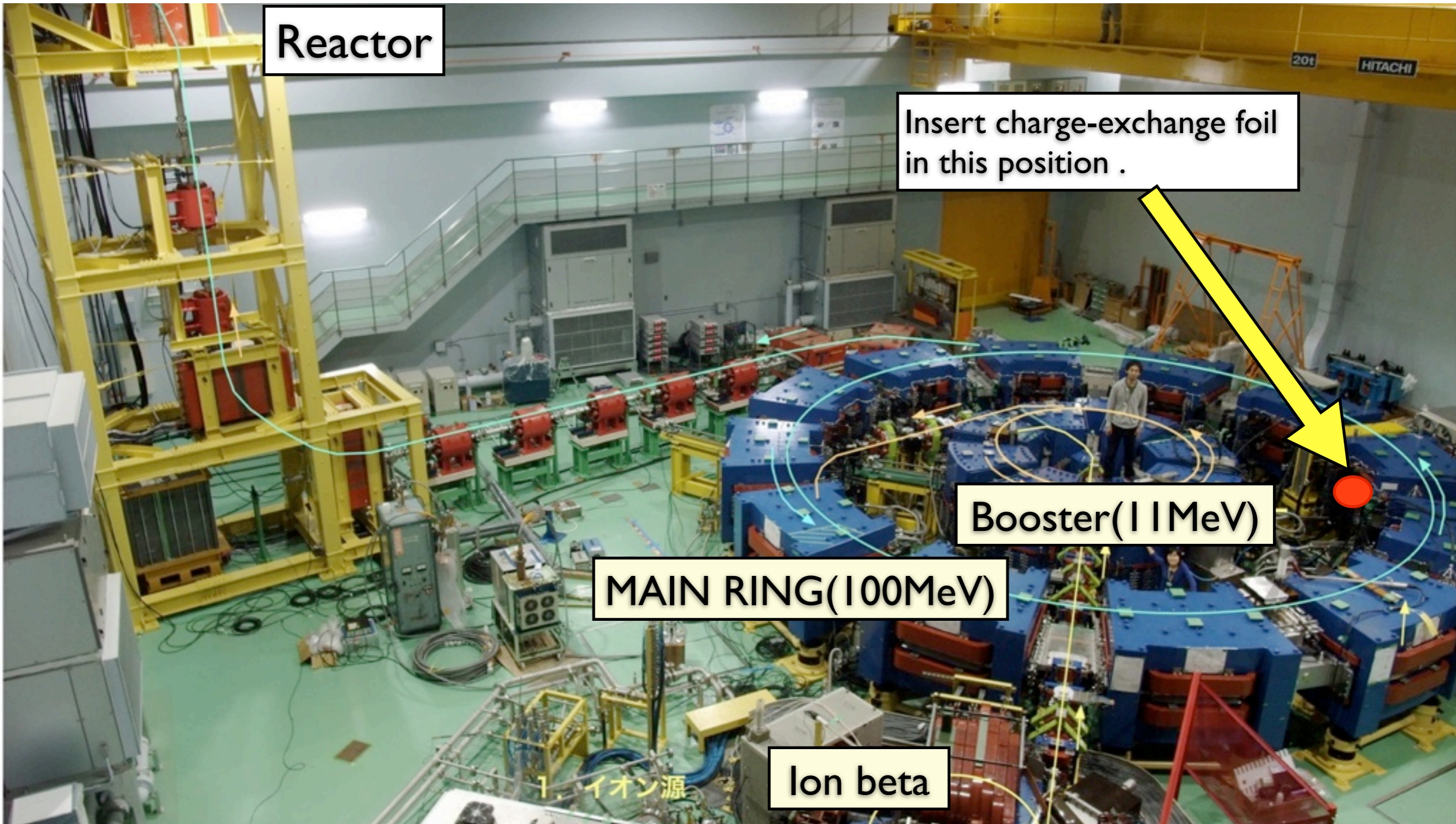
Way to increase intensity of the beam

- injection system adopt to  $H^-$  charge-exchange injection
- injection accelerator change LINAC from Booster

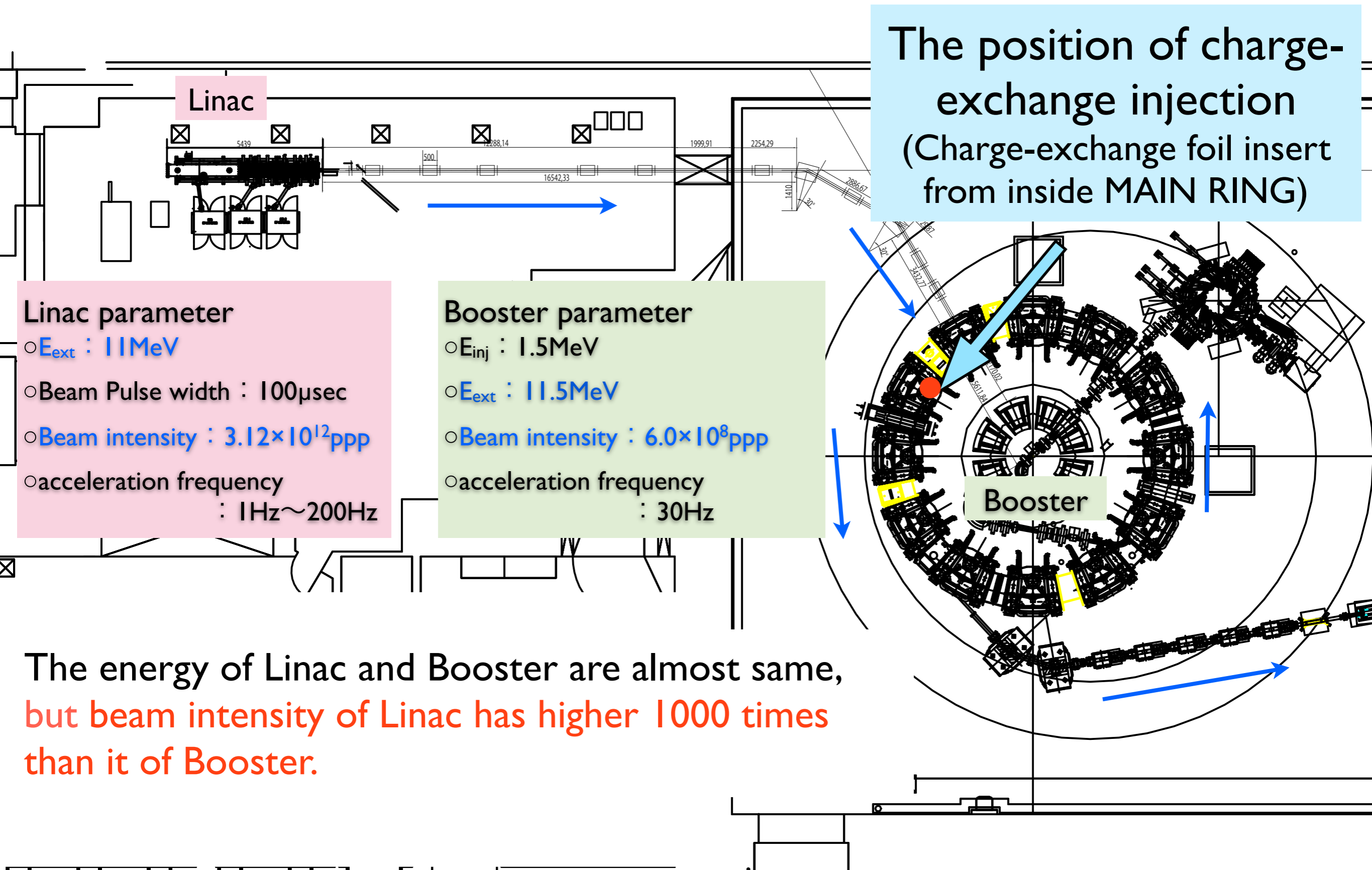
design of charge-exchange foil

It is necessary to success  $H^-$  charge-exchange injection

# Layout of the Kyoto university FFAG accelerator system



# Upgrade of Kyoto university FFAG accelerator



The position of charge-exchange injection  
(Charge-exchange foil insert from inside MAIN RING)

**Linac parameter**

- $E_{ext}$  : 11 MeV
- Beam Pulse width : 100  $\mu$ sec
- Beam intensity :  $3.12 \times 10^{12}$  ppp
- acceleration frequency : 1 Hz ~ 200 Hz

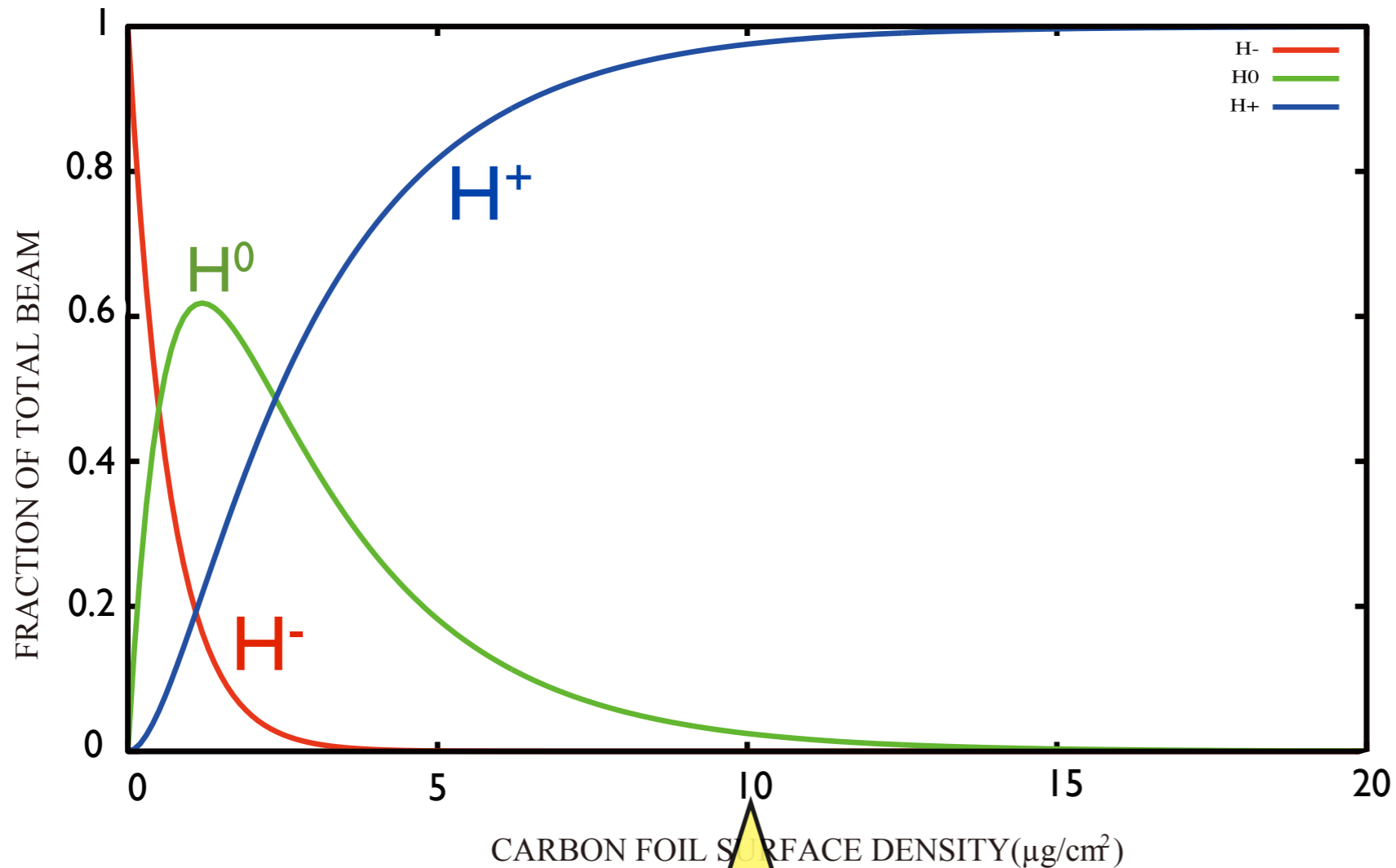
**Booster parameter**

- $E_{inj}$  : 1.5 MeV
- $E_{ext}$  : 11.5 MeV
- Beam intensity :  $6.0 \times 10^8$  ppp
- acceleration frequency : 30 Hz

The energy of Linac and Booster are almost same, but beam intensity of Linac has higher 1000 times than it of Booster.

# Charge-exchange efficiency

Material of charge-exchange foil is made of carbon.  
Because carbon is cheap and easy to make.



Thickness of carbon foil	charge-exchange efficiency(%)
$5\mu\text{g}/\text{cm}^2$	<b>81.7%</b>
$10\mu\text{g}/\text{cm}^2$	<b>97.5%</b>
$15\mu\text{g}/\text{cm}^2$	<b>99.6%</b>
$20\mu\text{g}/\text{cm}^2$	<b>99.9%</b>

Figure 1 charge-exchange efficiency

The thickness of carbon foil minimum is required to be more than  **$10\mu\text{g}/\text{cm}^2$** .

# Energy Loss

Energy loss is indicated by the Bethe equation.

$$-\frac{dE}{\rho dx} = 0.307 \frac{Z}{A_0 \beta^2} \left\{ \log \frac{2mv^2}{I} - \log(1 - \beta^2) - \beta^2 \right\} \quad [\text{MeV} / (\text{g} / \text{cm}^2)]$$

E :Energy Loss

N :The number of carbon atoms per unit volume

A<sub>0</sub>:mass number of carbon

Z :atomic number

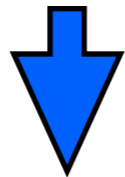
$\beta = v / c$

v :velocity of injection particle

I = excitation potential=75.1(eV)

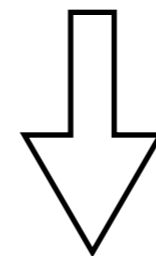
m :stationary mass of electron

When injection energy is 11 MeV,



Thickness of carbon foil	Energy Loss [eV]
10 μg/cm <sup>2</sup>	380eV
20 μg/cm <sup>2</sup>	760eV
30 μg/cm <sup>2</sup>	1140eV

It is available to supply 2keV with a high-frequency acceleration hole in Main Ring.



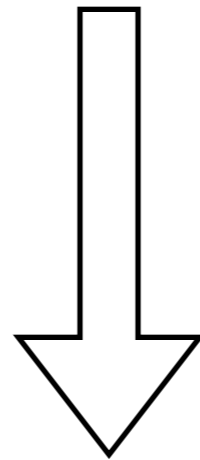
If energy loss is large, the beam can not be accelerated.

As thickness of the carbon foil becomes thin, energy loss decreases.

The thickness of carbon foil maximum is required to be less than 20 μg/cm<sup>2</sup>.

# Determine the thickness of carbon foil

- From the view of point charge-exchange efficiency, thickness of the foil is required to be **more than  $10\mu\text{g}/\text{cm}^2$** .
- From the view of point Energy Loss, thickness of the foil is required to be **less than  $20\mu\text{g}/\text{cm}^2$** .



The thickness of carbon foil is determined to be  **$10\mu\text{g}/\text{cm}^2 \sim 20\mu\text{g}/\text{cm}^2$**

# The thickness of carbon foil and its temperature rises

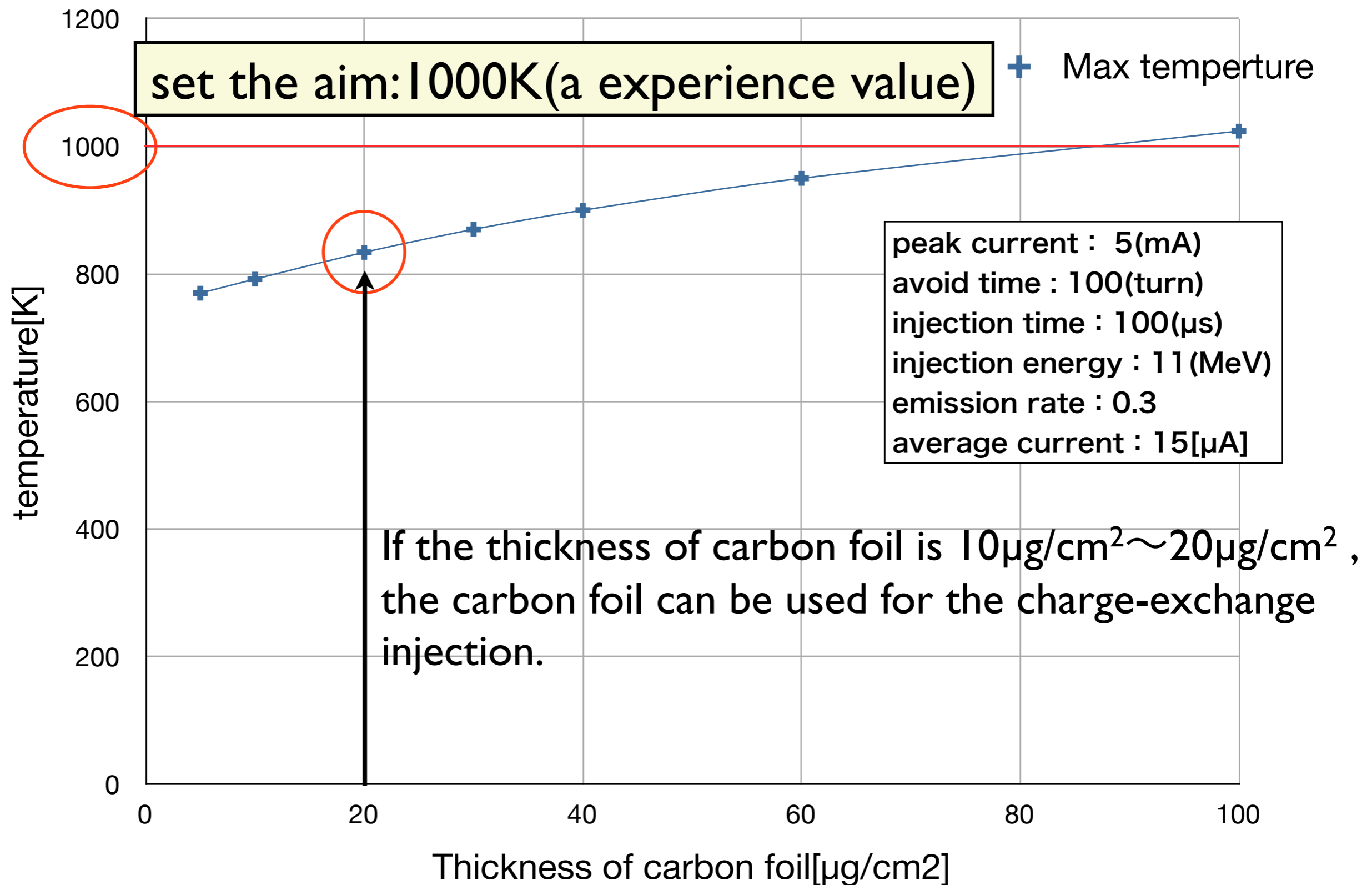


Figure 2 Relation of temperature to thickness of carbon foil

## Structure of the charge-exchange carbon foil

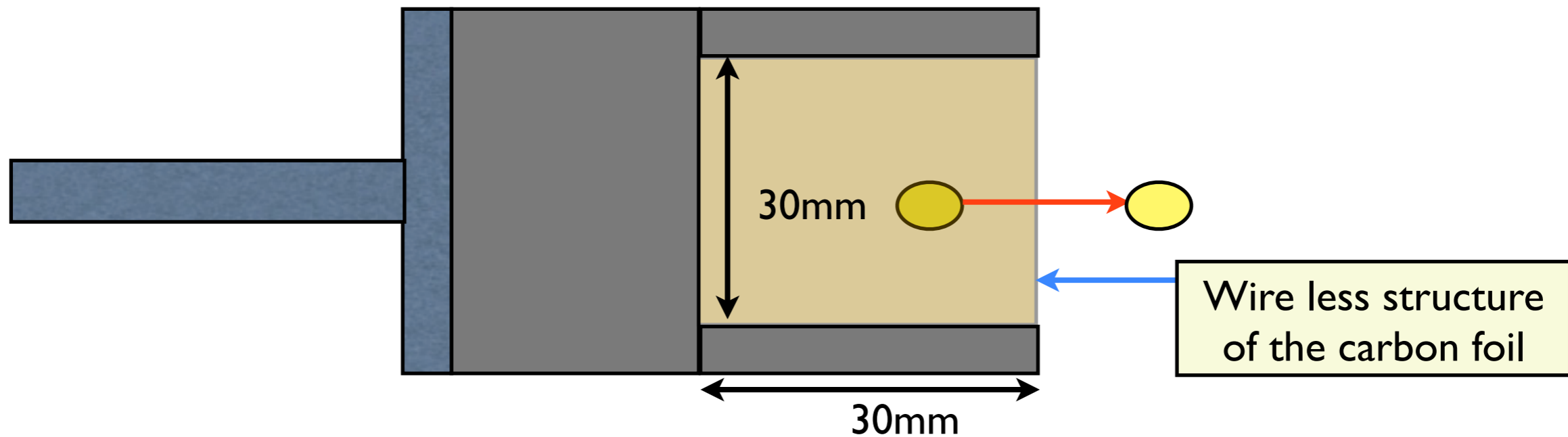


Figure 3 Structure of charge-exchange carbon foil

- The frame is Aluminum.
- Thickness of the carbon foil is  $10\mu\text{g}/\text{cm}^2 \sim 20\mu\text{g}/\text{cm}^2$ .
- As the beam is accelerate, the beam move outside carbon foil.

# The fabrication method of the carbon foil

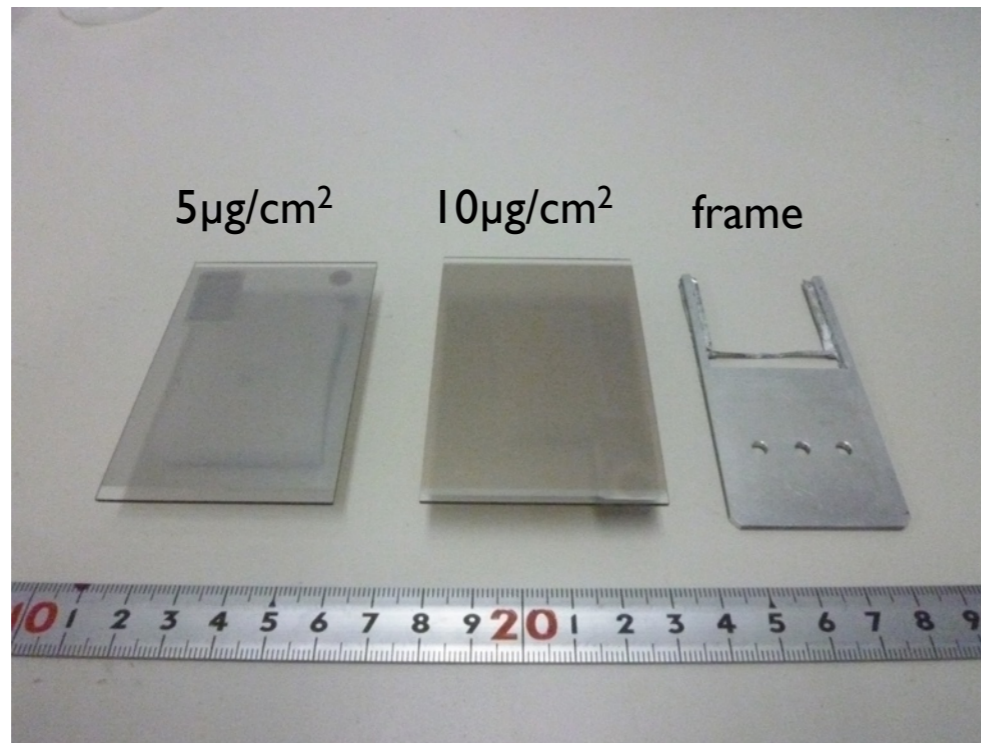


Figure 4 the Photo of the carbon foil and frame  
Ligth( $5\mu\text{g}/\text{cm}^2$ ) Middle( $10\mu\text{g}/\text{cm}^2$ ) Righth(frame)

The thin wire is set on the frame to hang the carbon foil.

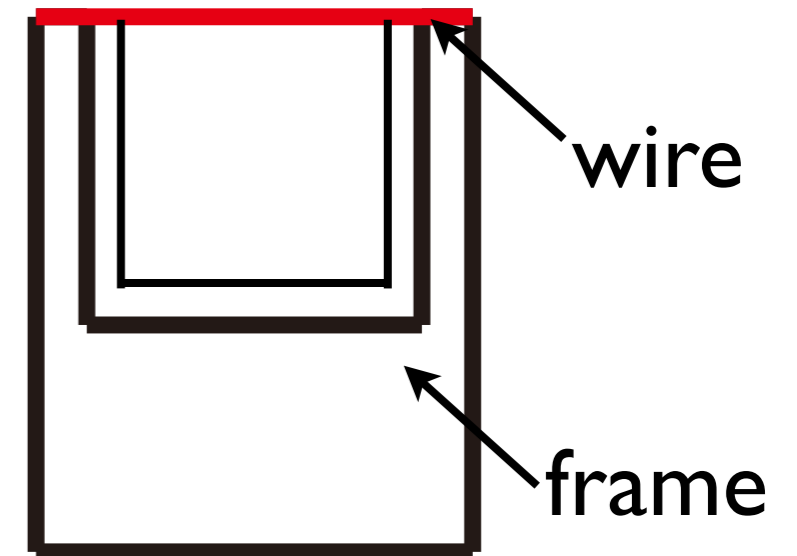


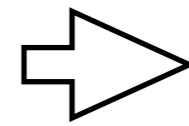
Figure 5 structure of the frame

- The thin wire is set on the frame like a red line in figure.
- Thickness of the carbon foil becomes doubly include by hanging it on the wire.
- Thickness  $10\mu\text{g}/\text{cm}^2$  and  $20\mu\text{g}/\text{cm}^2$  of carbon foil is completed.

# Way to pull out carbon foil




< It is important to pull out carbon foil with clung parting agent >

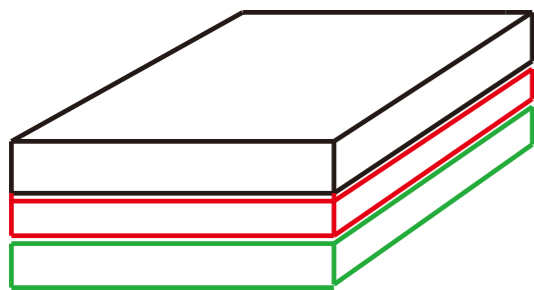
Thickness  $5\mu\text{g}/\text{cm}^2$  and  $10\mu\text{g}/\text{cm}^2$  of carbon foil is very thin and fragile.



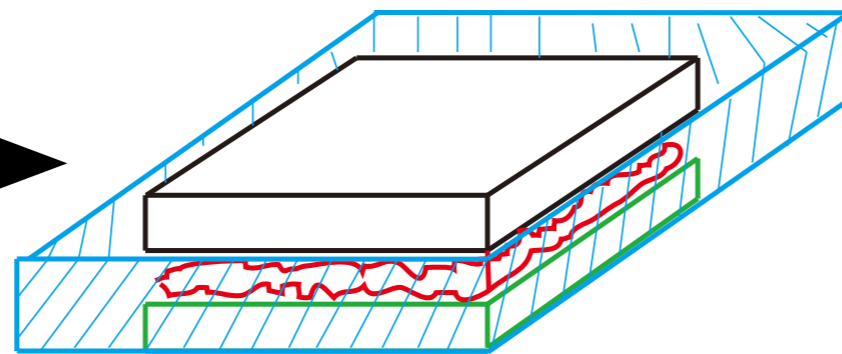
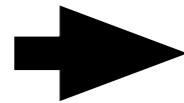
To pull out the carbon foil, it use a **surface tension** of the water.

## The procedure to pull out carbon foil on the grass

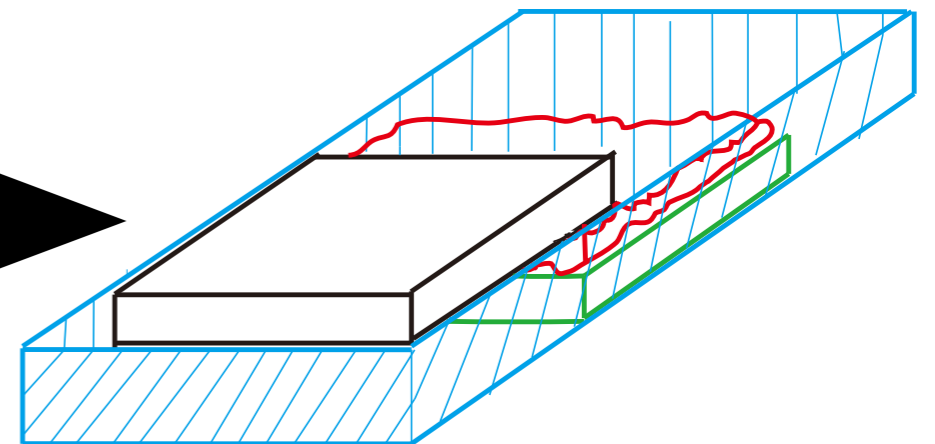
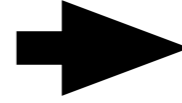
-  carbon foil
-  parting agent
-  grass



Carbon foil to the water slowly.

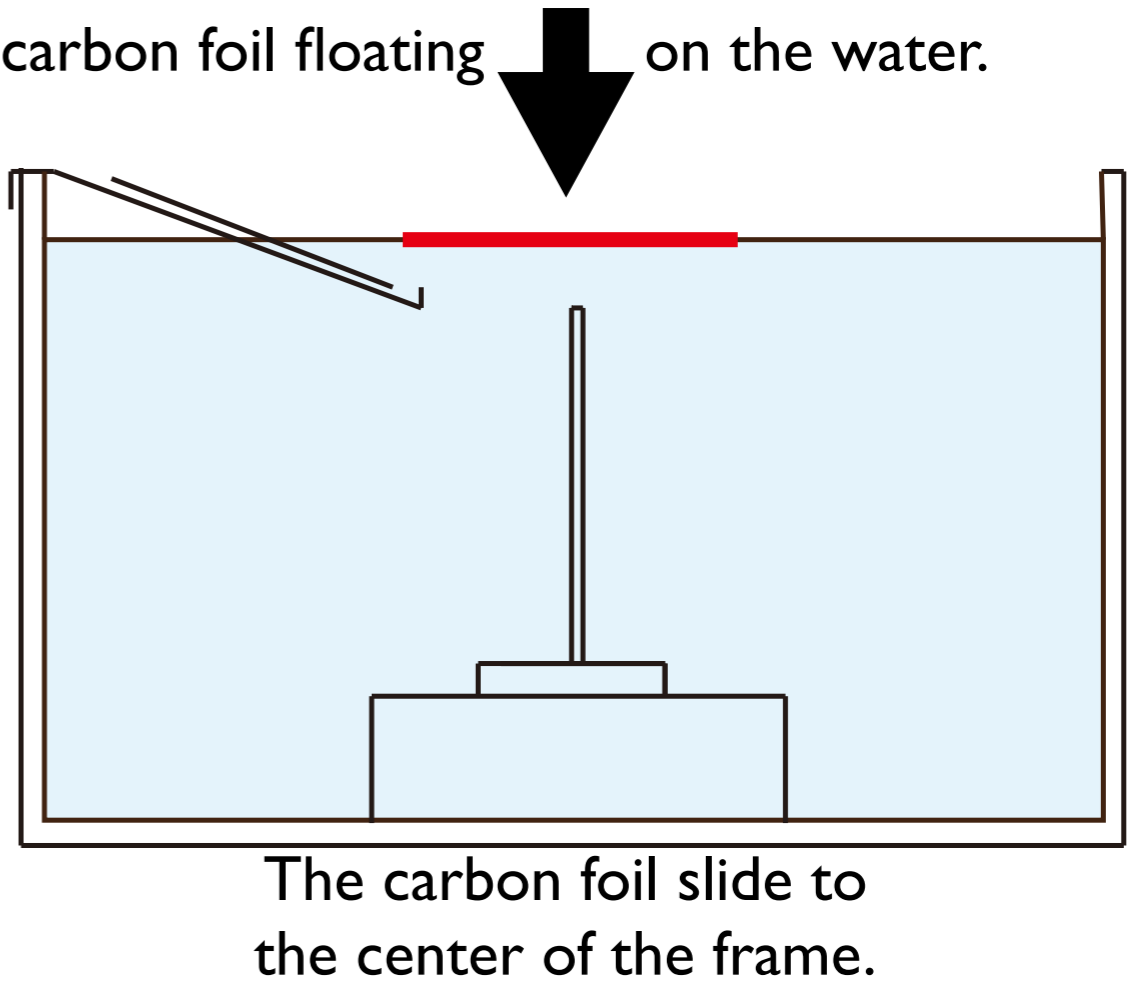
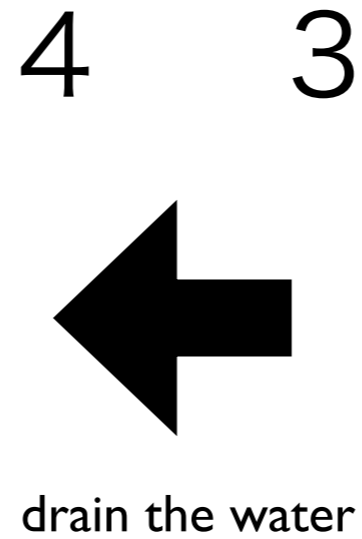
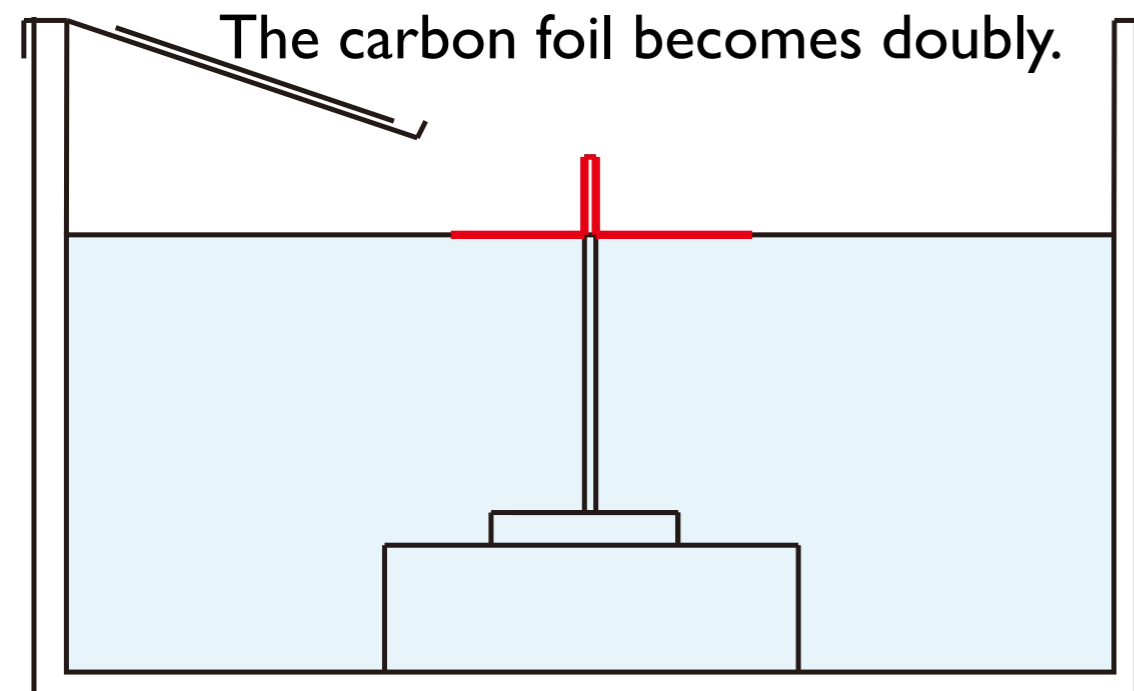
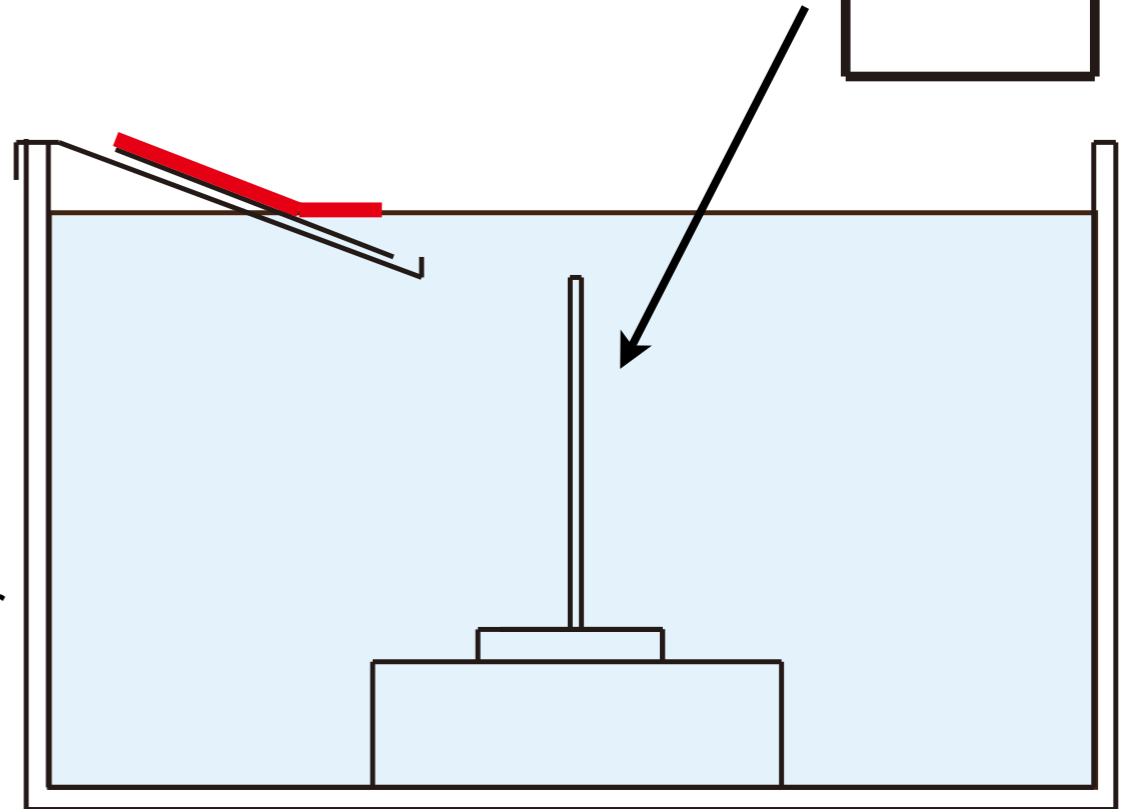
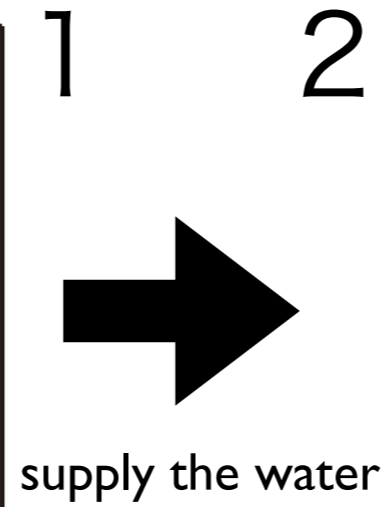
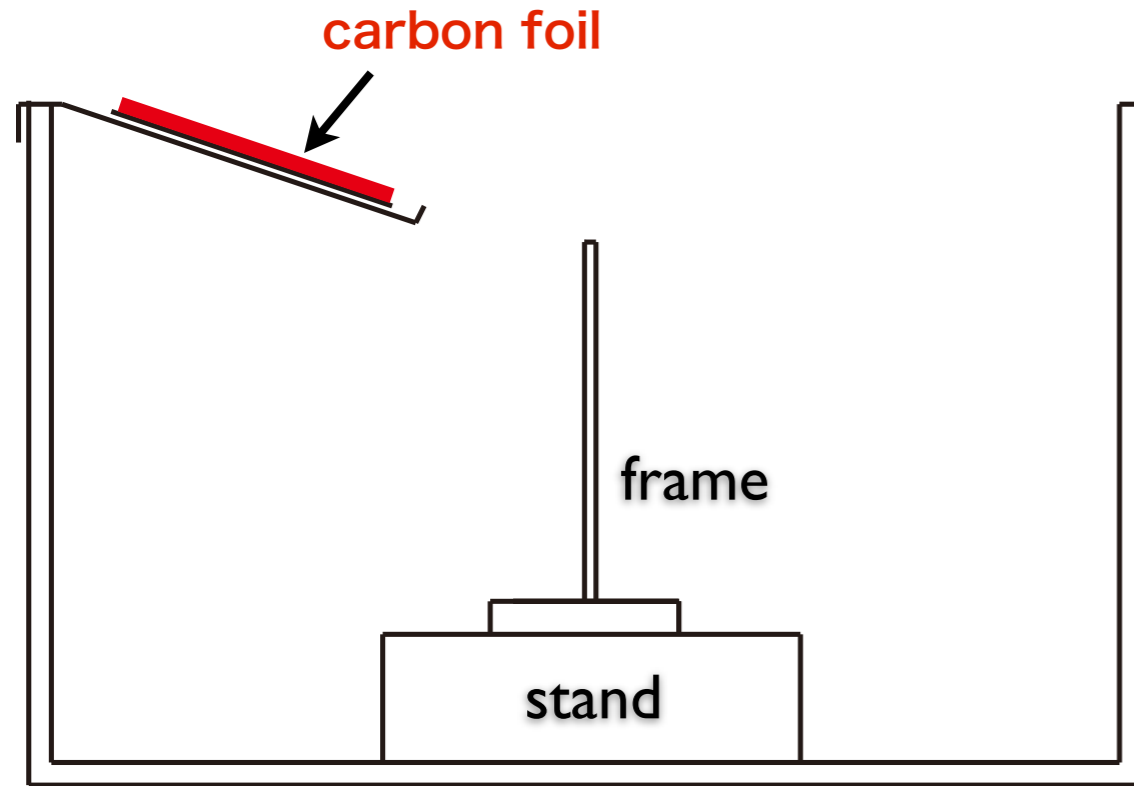


Parting agent dissolve the water.

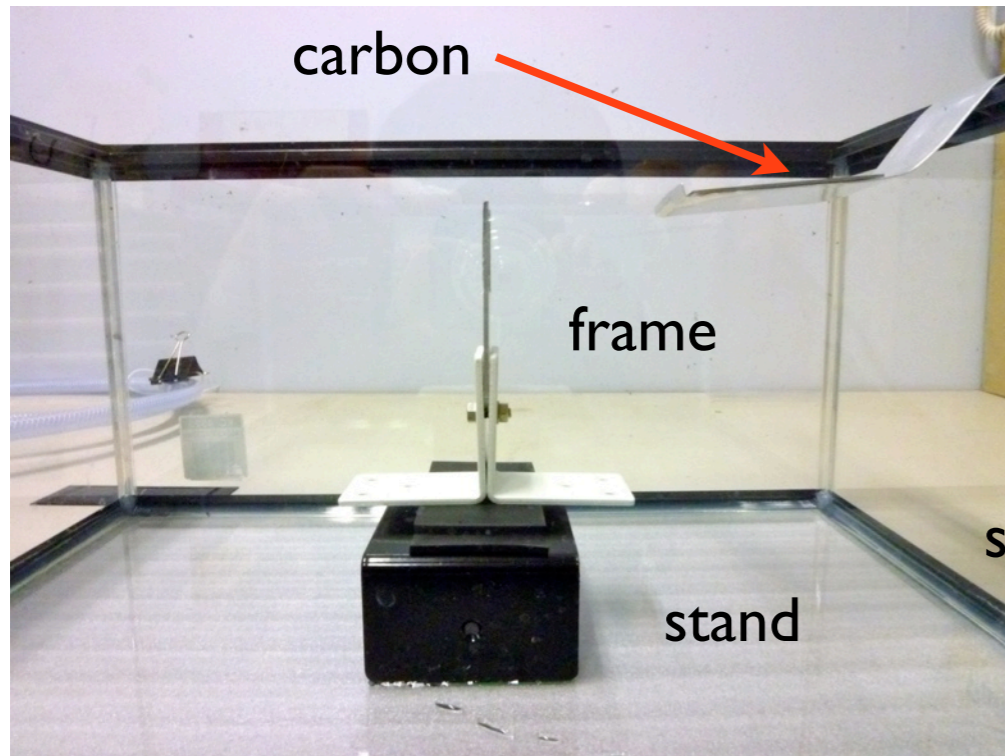


Carbon foil floating on the water.

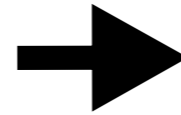
# The procedure to fabricate the carbon foil



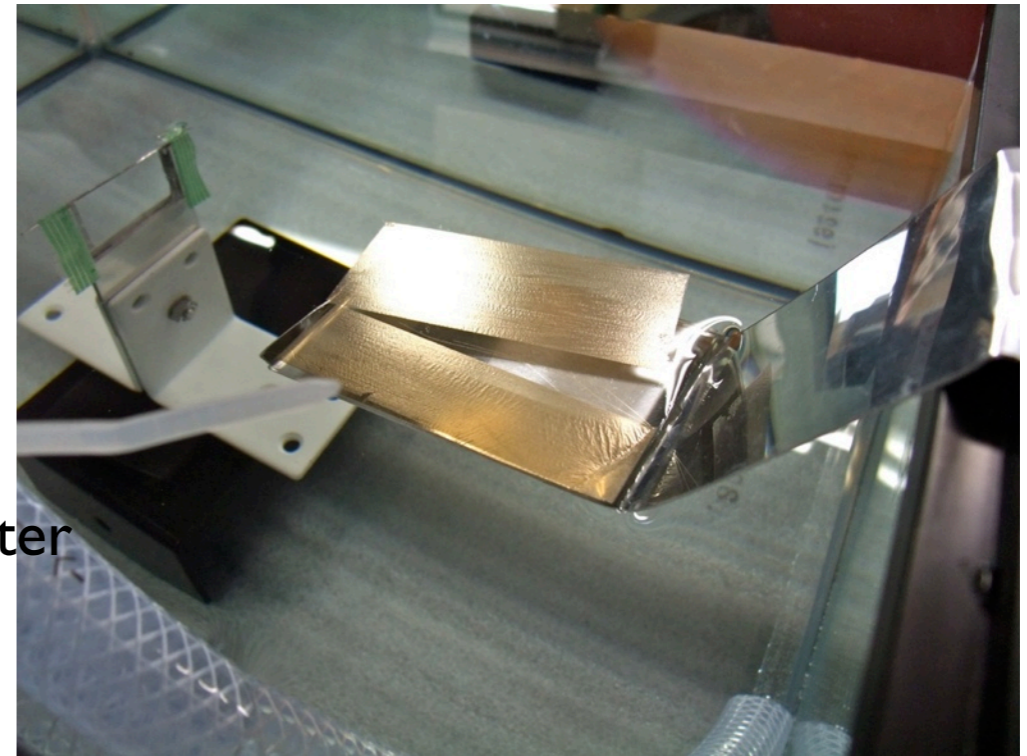
# Outline of fabrication of the carbon foil



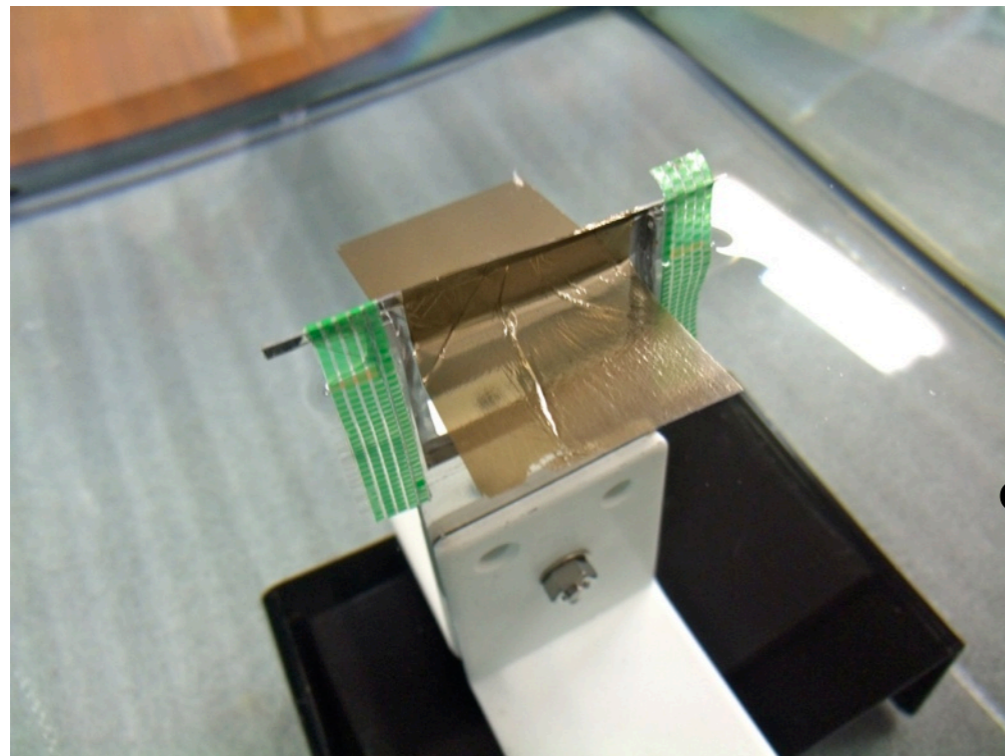
1 2



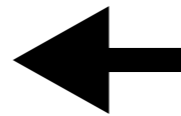
supply the water



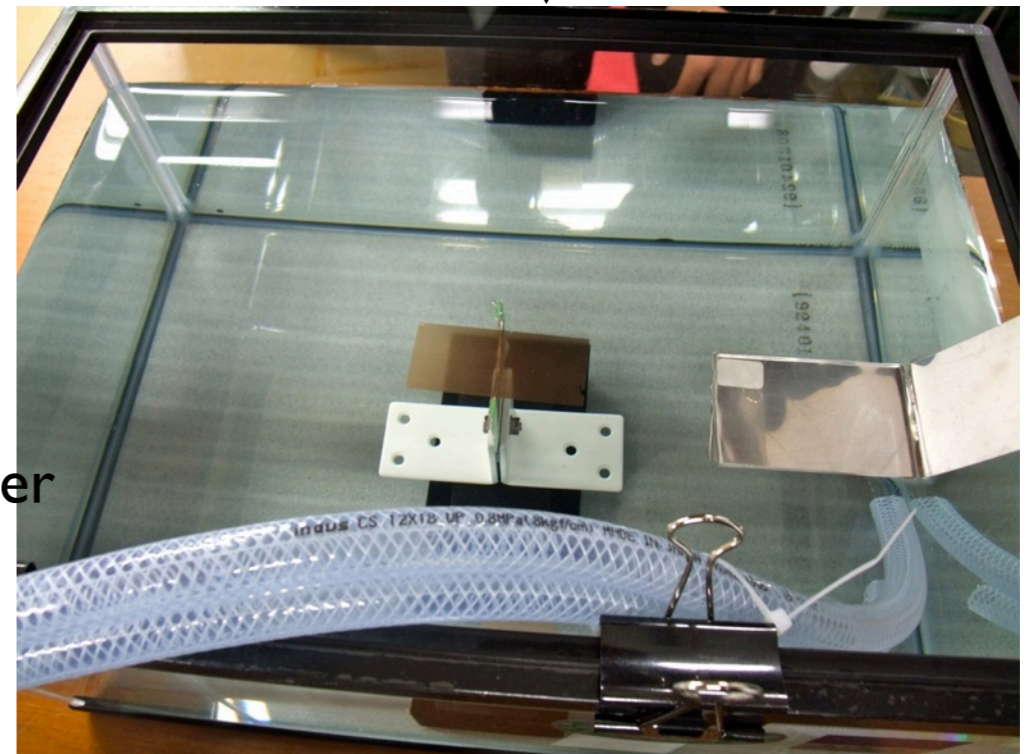
Carbon foil slide ↓ to center of frame.



4 3



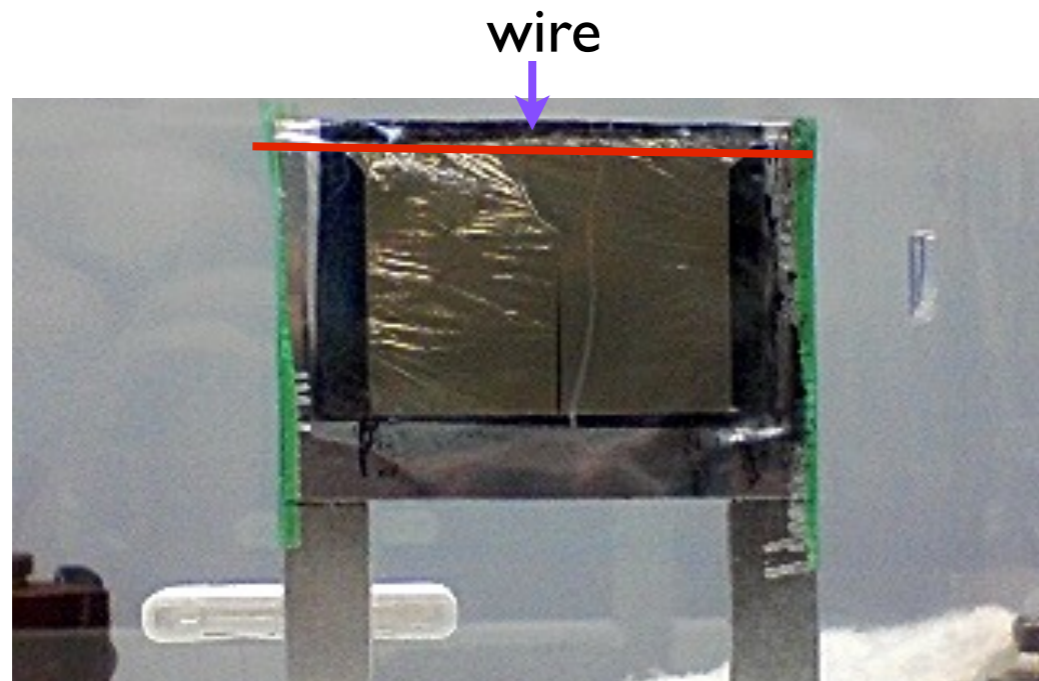
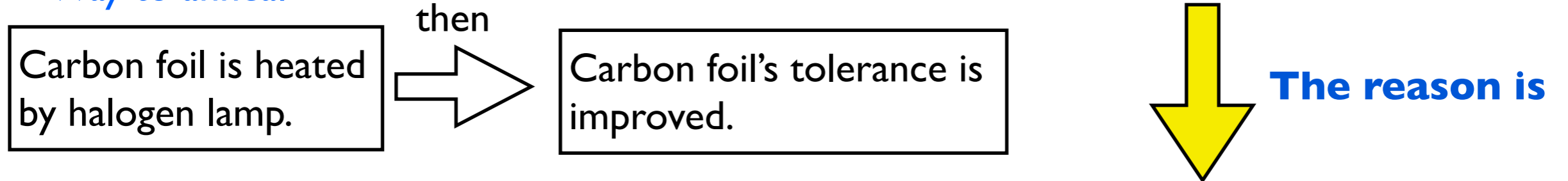
drain the water



# The carbon foil after pulling out from the water

Dry to 30 minutes → **Anneal** → To remove the wire, the carbon foil is cut with a cutter like the **red line**.

Way to anneal



In the process of the beam shift from the carbon foil, Beam hit the wire and the beam should be lost.

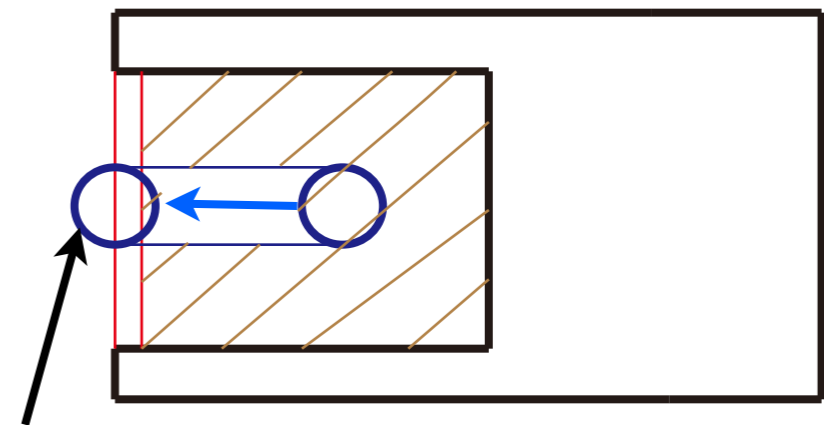


Figure 6 thickness  $20\mu\text{g}/\text{cm}^2$  of the carbon foil

The beam collides a wire.

## New fabrication of the carbon foil

- The new frame is fabricated like a figure 7.
- Pulling out of the carbon foil and get it through the red hole.
- Sliding the carbon foil in the center of the new frame and draining the water.

Get the carbon foil through the hole.

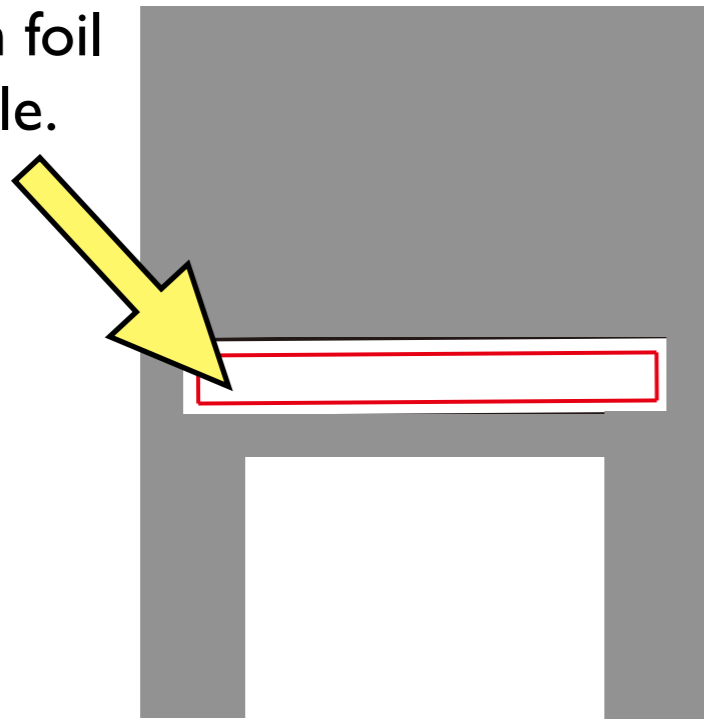


Figure 7 the new frame

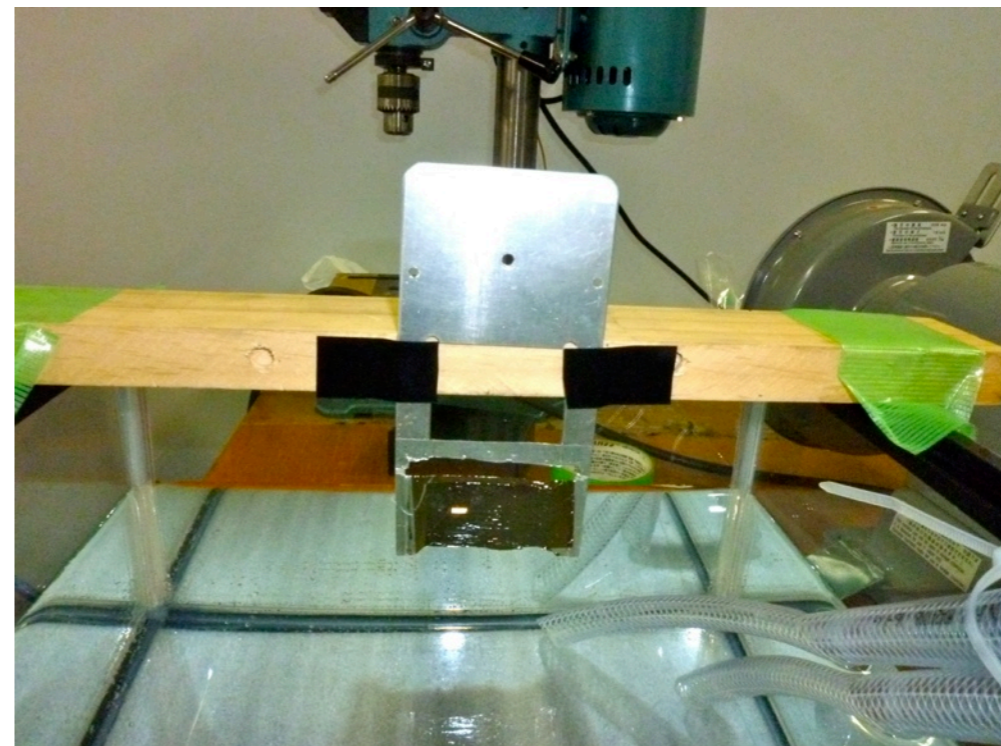
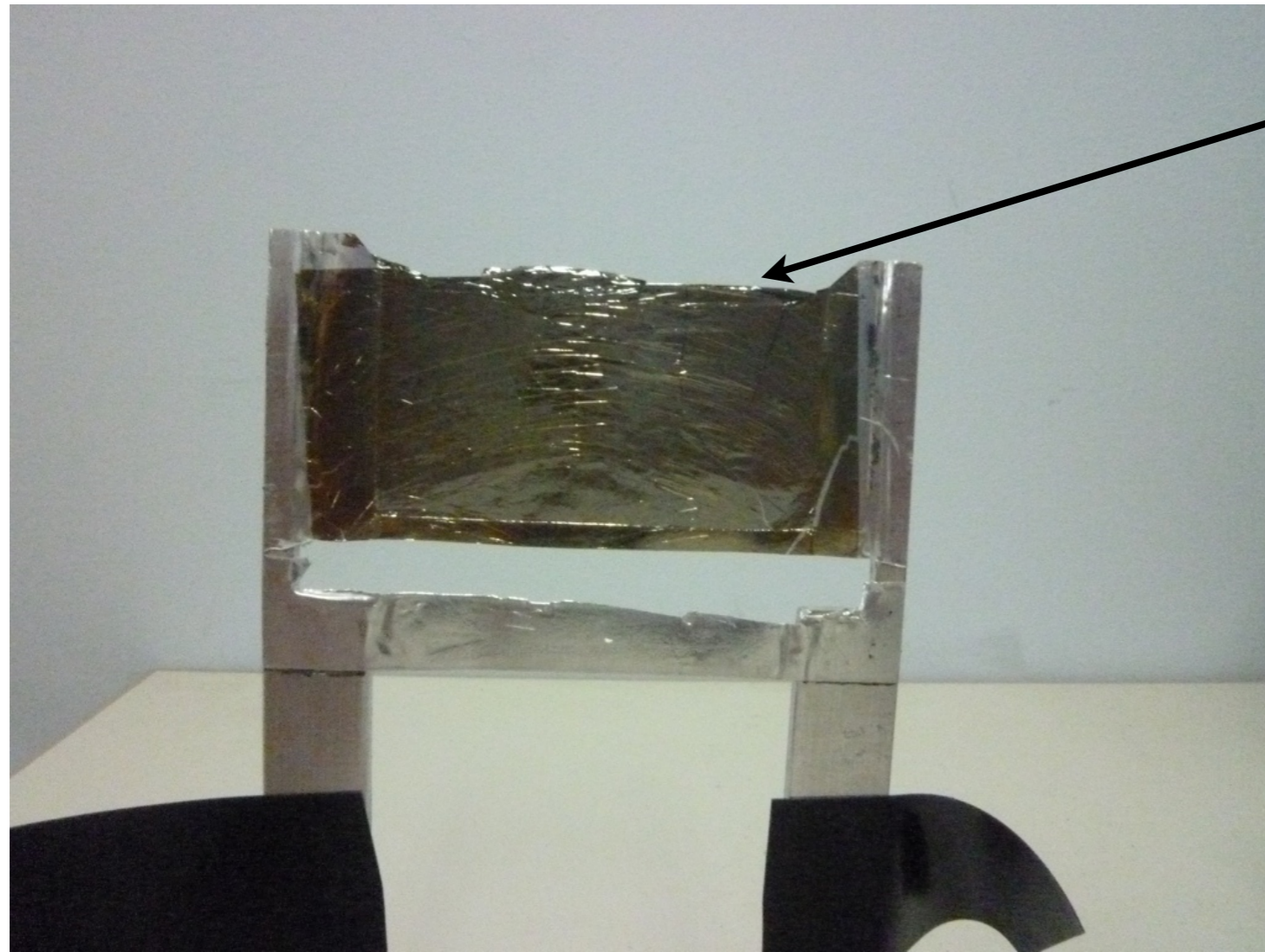


Figure 8 the photo of the new frame

We have succeed to fabricate wire less carbon foil



It is not necessary to cut by the cutter

Figure 8 thickness  $20\mu\text{g}/\text{cm}^2$  of the carbon foil

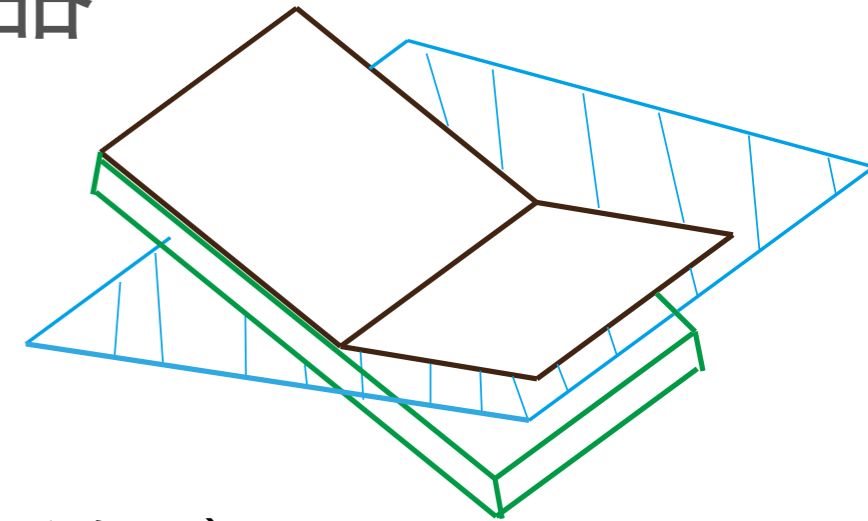
# Summary

- Suitable thickness of carbon foil is  $10\mu\text{g}/\text{cm}^2 \sim 20\mu\text{g}/\text{cm}^2$  which is decided by charge-exchange efficiency and energy loss.
- We have succeeded to fabricate the carbon foils of which thickness are  $10\mu\text{g}/\text{cm}^2 \sim 20\mu\text{g}/\text{cm}^2$ .

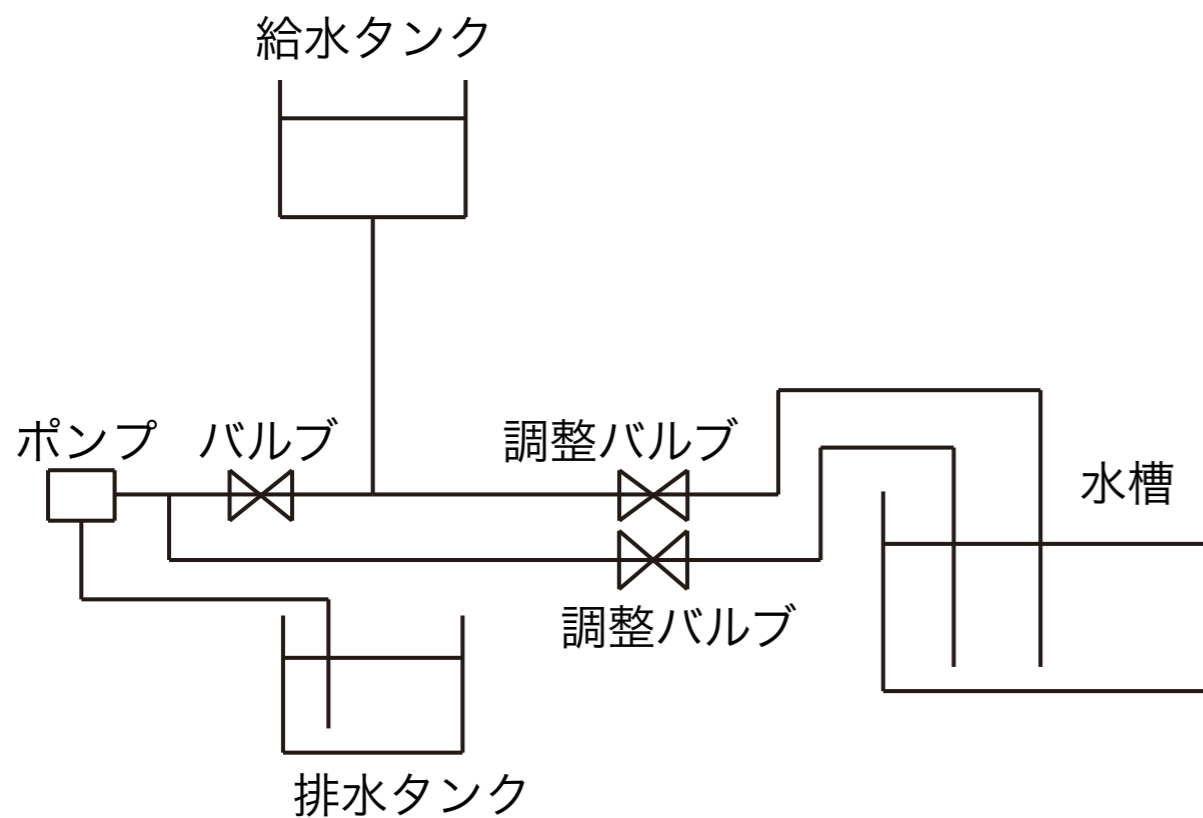
**Thank you for your attention**

# フイル製作用機器

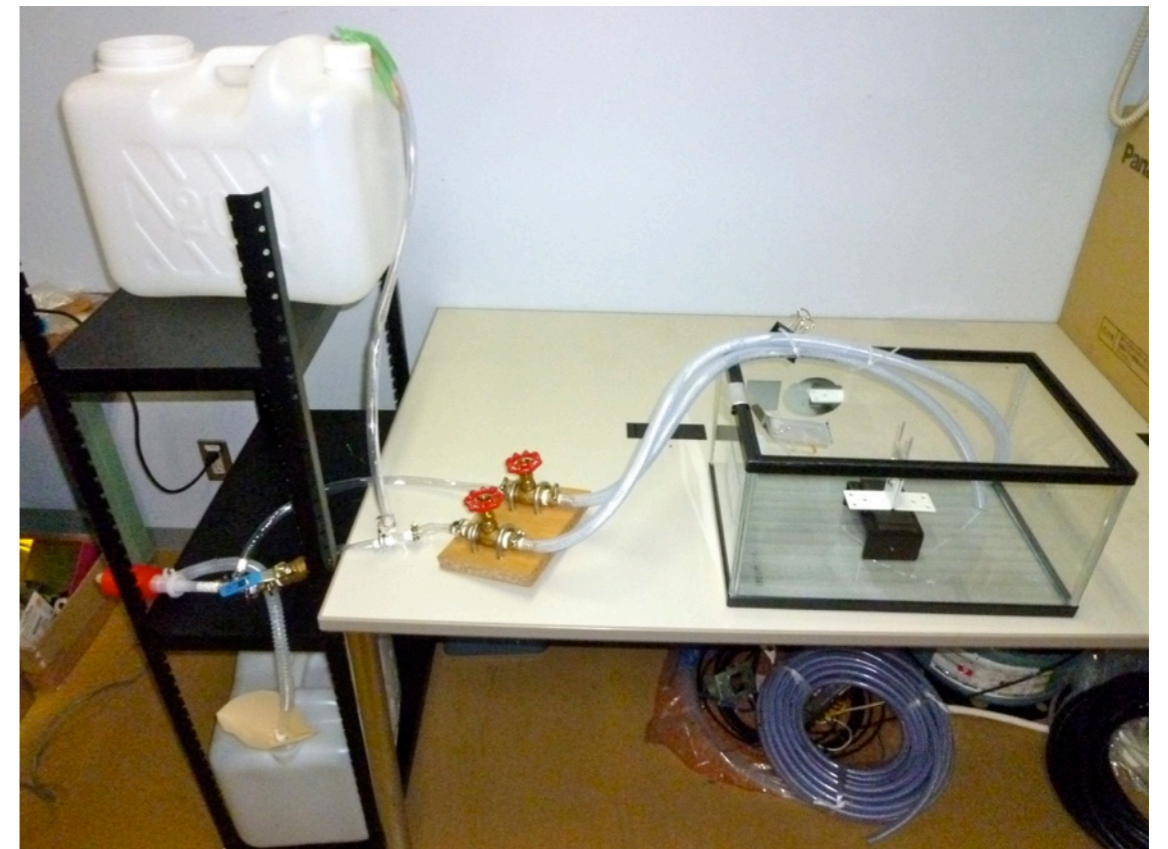
- 排水はサイホン方式を採用する  
(ポンプは水面を揺らさないようにするため使用せず)
- 水に少量の界面活性剤を入れる。  
(水の表面張力を弱くするため:カーボンフイルがはがれ易くなる)
- フォイルを剥離する時、均一な水面移動が重要である。



理想的な水面移動



フイル製作用機器の概念図



フイル製作用機器の写真